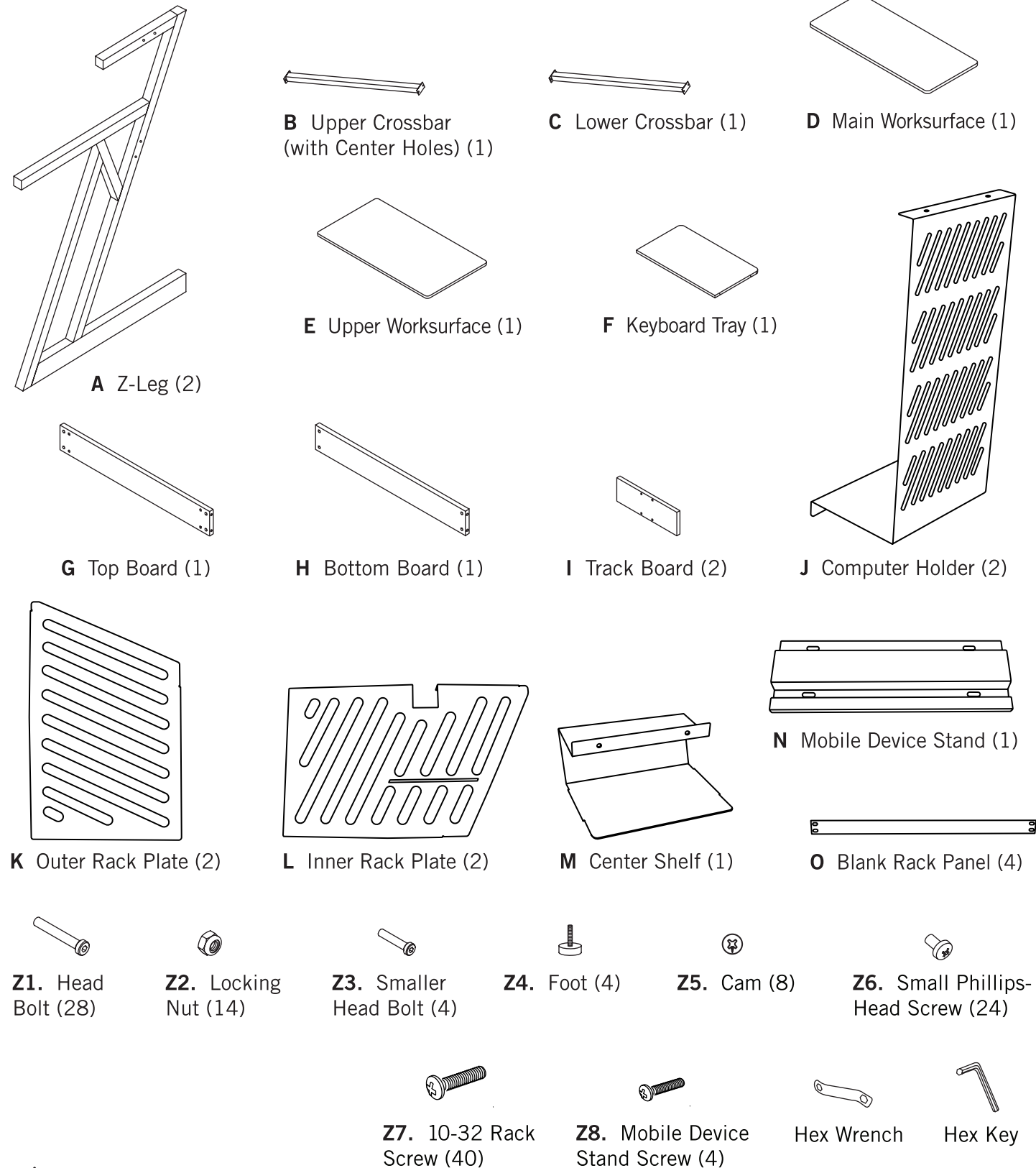


# WS7700 Large Workstation



## Components:



### CAUTION

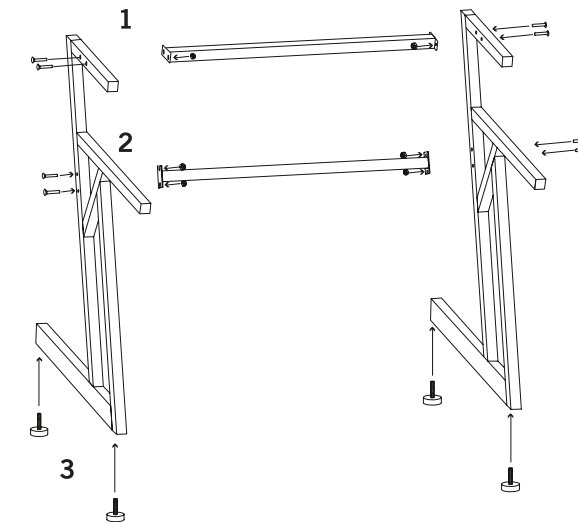
FAILURE TO FOLLOW AND OBSERVE THE ASSEMBLY INSTRUCTIONS AND WARNINGS BELOW OR EXCEEDING THE WEIGHT CAPACITY OF THE WORKSTATION MAY CAUSE COLLAPSE OF THE WORKSTATION, BODILY INJURY, OR EQUIPMENT DAMAGE AND WILL VOID THE PRODUCT WARRANTY.

Additional tools required: Phillips head screwdriver.

## Assembly Instructions

**BEFORE BEGINNING ASSEMBLY:** Remove all the contents from the box and identify all the parts using the diagrams. Ensure that all the components and all pieces of hardware are present. If any part is missing, please contact [cs@themusicpeopleinc.com](mailto:cs@themusicpeopleinc.com).

### Assemble the frame



**1.** Line up the holes on the upper arm of one Z-Leg (A) with the holes at one end of the Upper Crossbar (B). Insert two Head Bolts (Z1) through the holes and screw a Locking Nut (Z2) onto the Head Bolts. Repeat this step for the second Z-Leg on the opposite end of the Upper Crossbar.

**Tip:** Hold the Locking Nut in place with the hex wrench while tightening the Head Bolt with the hex key.

**2.** Line up the holes on the vertical tube of one Z-Leg (A) with the holes at one end of the Lower Crossbar (C). Insert two Head Bolts (Z1) through the holes and screw a Locking Nut (Z2) onto the Head Bolts. Repeat this step for the second Z-Leg on the opposite end of the Lower Crossbar.

### Connect the Feet to the frame

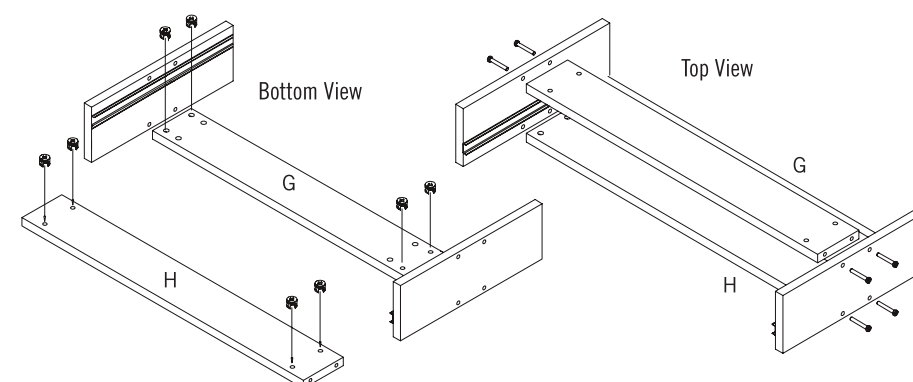
**3.** Rest the frame on its back to expose the bottom of the Z-Legs (A). Screw one Foot (Z4) into each of the four holes on the bottom of the Z-Legs. Turn the frame right side up.

### Connect the Computer Holders to the frame

**4.** From the outside of the frame, line up the holes on the shelf of one Computer Holder (J) with the holes on the base of one Z-Leg (A). Insert two Head Bolts (Z1) through the holes and screw a Locking Nut (Z2) onto both Head Bolts. Repeat this step for the second Computer Holder on the opposite end of the frame.

### Assemble the keyboard-tray unit

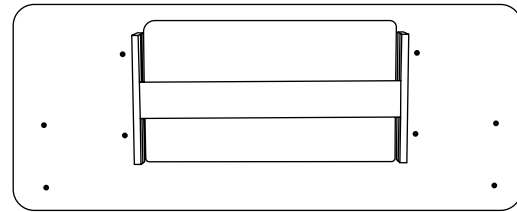
**5.** Lay the Top Board (G) and Bottom Board (H) flat. Insert four Cams (Z5) into the four outermost holes of each board. Leave the Top Board and Bottom Board laying flat for the next step.



**6.** Line up the holes on the Track Boards (I) with the holes on the Top Board (G) and Bottom Board (H), as shown in the Bottom View and Top View. Screw eight Head Bolts (Z1) into the holes, as shown in the Top View.

**7.** Slide the Keyboard Tray (F) into the tracks.

Bottom View

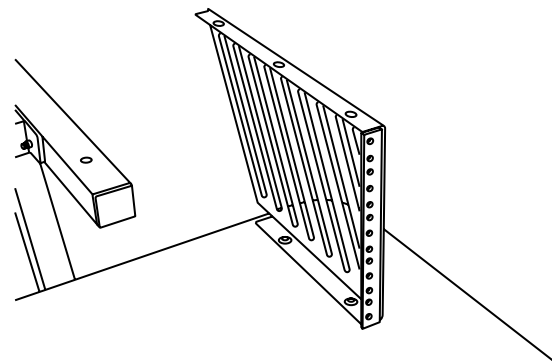


**Connect the keyboard-tray unit to the Main Worksurface**

**8.** Turn the Main Worksurface (D) and the keyboard-tray unit upside down. Line up the holes on the Top Board (G) of the keyboard-tray unit with the holes on the Main Worksurface. Screw four Smaller Head Bolts (Z3) into the holes. **IMPORTANT: Be sure to use the Z3 Smaller Head Bolts for this step. Using the wrong bolts will damage the Main Worksurface and void the warranty.**

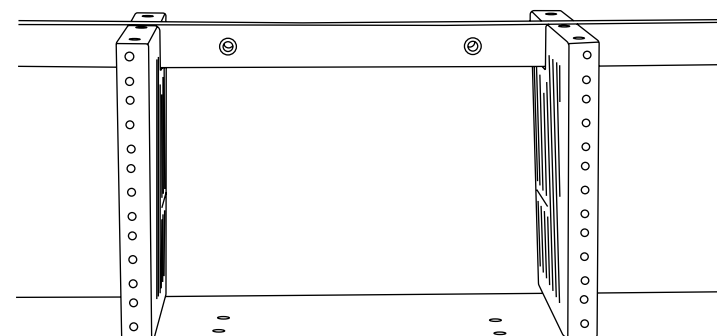
**Connect the Computer Holders to the Main Worksurface**

**10.** Line up the holes at the top of the Computer Holders (J) with the holes on the bottom of the Main Worksurface (D). Screw two Small Phillips-Head Screws (Z6) into the holes for each Computer Holder.



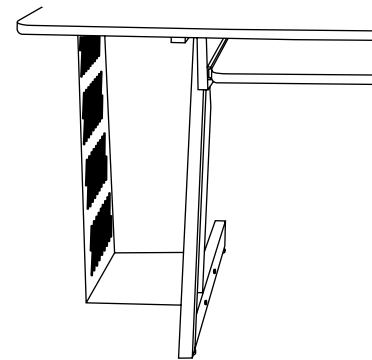
**Connect the Inner Rack Plates to the Main Worksurface**

**12.** Position each Inner Rack Plate (L) so that the rail with the rack-mount holes wraps in toward the center of the Main Worksurface (D). Line up the screw holes on the bottom of one Inner Rack Plate with the holes on the Main Worksurface while fitting the notch at the top of the plate around the Upper Crossbar (B). Screw two Small Phillips-Head Screws (Z6) into the holes. Repeat this step for the second Inner Rack Plate.



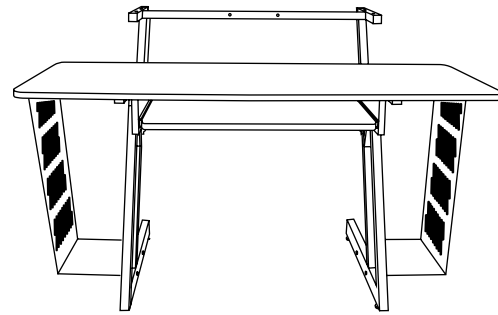
**Connect the Outer Rack Plates to the Main Worksurface**

**11.** Position each Outer Rack Plate (K) so that the rail with the rack-mount holes wraps in toward the center of the Main Worksurface (D). Line up the screw holes on the bottom of one Outer Rack Plate with the holes on the Main Worksurface. Screw two Small Phillips-Head Screws (Z6) into the holes. Repeat this step for the second Outer Rack Plate.



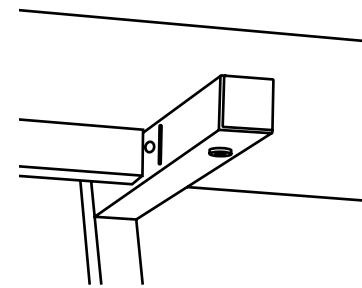
**Connect the Main Worksurface to the frame**

**9.** Place the Main Worksurface (D) on the lower arms of the frame. Line up the holes on the bottom of the Main Worksurface with the holes on the arms. Screw four Head Bolts (Z1) into the holes.



**Connect the Center Shelf to the frame**

**13.** Mate the tabs on the sides of the Center Shelf (M) with the slots on the Inner Rack Plates (L) and place the upper bracket of the Center Shelf against the rear side of the Upper Crossbar (B). Line up the holes on the upper bracket of the Center Shelf with the holes on the upper crossbar. Insert two Head Bolts (Z1) through the holes and screw a Locking Nut (Z2) onto both Head Bolts.

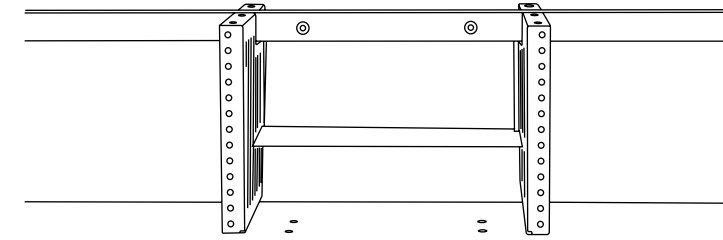


**Attach the Upper Worksurface to the frame**

**15.** Place the Upper Worksurface (E) on the upper arms of the frame. Line up the holes on the bottom of the Upper Worksurface with the holes in the arms. Screw four Head Bolts (Z1) into the holes.

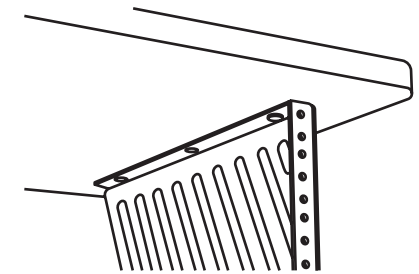
**Connect the Mobile Device Stand to the Main Worksurface**

**14.** Line up the holes of the Mobile Device Stand (N) with the holes at the center of the Main Worksurface (D). Screw four Mobile Device Stand Screws (Z8) into the holes.



**Connect the Inner and Outer Rack Plates to the Upper Worksurface**

**16.** Line up the holes on top of each Inner and Outer Rack Plate (K, L) with the holes in the bottom of the Upper Worksurface (E). Screw three Small Phillips-Head Screws (Z6) into the holes for each rack plate.



**Install the Blank Rack Panels**

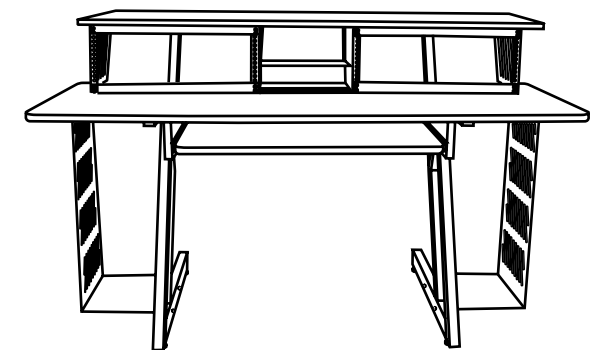
**17.** In the highest and lowest positions of one rack, line up the holes of a Blank Rack Panel (O) with the holes in the rack. Screw four 10-32 Rack Screws (Z7) into the holes. Repeat this step for the second rack and the two remaining Blank Rack Panels.

**Final check**

**18.** Before using the workstation, ensure that all screws, bolts, and nuts are tightened.

**REGISTER YOUR PRODUCT ONLINE FOR THESE BENEFITS:**

- Quicker turnaround on warranty claims.
- Notifications about product updates or safety information.
- Improved products as a result of your feedback.



If you have questions or comments, contact our customer service department at [cs@musicpeopleinc.com](mailto:cs@musicpeopleinc.com) or (800) 289-8889.